

# SOUTH PRODUCTION NOTES

November 14, 2014  
Day Shift

BASF EMPLOYEES  
37 Last Recordable  
503 Last Lost Time

## #1 MED / AI-4190:

Gear box has been fixed. Only 5 bags of new material on the floor.

Midnight shift: Did not run.

Day shift:

Afternoon shift:

## #1 RC / SI-1624:

Calciner is coming down to change to a 5" dam. Calciner was vacuumed out on midnight shift. When we start back up after the dam is changed out, we will need to go back to the original temps and purge air settings.

Midnight Shift: Calciner vacuumed.

Day shift:

Afternoon shift:

Exhaust to Trimer

## #2 MED line / Cu-0860:

Ready To go. Using small chiller. New unit not working.

Midnight shift: On hold(manpower).

Day Shift:

Afternoon Shift: Weigh hopper vibrator fixed.

## #2 RC/ Cu 0860:

Calcine the bags on the floor.

Midnight shift: Continued to feed.

Day Shift:

Afternoon Shift:

Exhaust to F1

## #3 MED/ D-1708:

Running- Only on Midnight and Day shift.

Midnight shift: Continued to run.

Day Shift:

Afternoon Shift:

## #3 RC / D-1795:

**Need to be running by Friday.**

**Midnight shift: Finished calciner clean up and lit calciner. Maintenance still has the cutter locked out.**

**Day shift:**

**Afternoon Shift:**

**Exhaust to CTO**

**#4 RC / D-5253:**

**Continue to run. Samples have shown up missing, Verify that you are sampling per MOD.**

**Watch Suction on Trimer, #1 is also venting to Trimer**

**Midnight Shift: Continued to run.**

**Day Shift:**

**Afternoon Shift:**

**Exhaust to Trimer**

**#5 RC / Cu-3818:**

**Continue.**

**Keep an eye on the discharge end to make sure there is good suction and is not backing up.**

**FEED ON LY PHIBROTECH COPPER CARB MATERIALS. DO NOT TAKE ANY WORLD METALS COPPER CARB FROM SHIPPING.**

**Midnight Shift: Continued.**

**Day shift:**

**Afternoon shift:**

**Exhaust to 5A DC**

**#6 RC / D-0756**

**Running – no issues**

**Midnight shift: Continued.**

**Day Shift:**

**Afternoon shift:**

**Exhaust to Sly Scrubber**

**6 Tank /D-5253**

**Keep tank in recycle. NO STEAM. Will need a tank made on 11-13 if possible hold for Rory, he would like to observe the process**

**Midnight Shift: Monitored.**

**Day Shift: ok**  
**Afternoon shift:**

### **New Pfaudler / D 5253**

**Continue on feed to National. Drum set up for drainage- see revised batch sheet.**

**Midnight shift: Down due to vacuum pump not working well enough.**

**Day shift:**

**Afternoon Shift: Vacuum pump looked at, but not fixed yet.**

### **7 Tank AMT**

**No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon.**

**Midnight Shift: NA**

**Day Shift: NA**

**Afternoon shift: NA**

### **Old Pfaudler / D-0756:**

**Making Batches**

**Midnight Shift: Continued.**

**Day Shift:**

**Afternoon shift:**

### **National Dryer: D-5253**

**Continue. Use blue totes to empty Pfaudler, and ONLY use one buggy for feeding the National Dryer.**

**Midnight Shift: Nothing to feed. Waiting for New pfaudler vacuum pump to be fixed.**

**Day shift:**

**Afternoon Shift:**

### **PK Blender/Al 3915:**

**Pill mix (no reblends, making fresh material)**

**Midnight Shift:**

**Day shift: NA**

**Afternoon shift:**

### **Abbe Blender / 5206 Done**

**Done for a while. Area Cleaned and Contractors finished with Sprinkler work**

**Midnight shift: NA**

**Day shift: NA**

**Tower 3/ DPT 101:**

Continue.

Midnight Shift: Loaded and running.

Day shift: Continue

Afternoon shift:

**Tower 6 / DPT 101**

Repaired. Continue

Midnight Shift: Loaded and running.

Day shift: Continue

Afternoon shift:

**North Screener / Cu 0860:**

Continue to run.

Midnight shift: On hold for Cu 0860.

Day shift: on hold for 0860

Afternoon shift:

**South Screener / DPT 101:**

Continue to run. Gray drums are in building 24.

Midnight shift: Continued to run.

Day shift:

Afternoon Shift:

**#2662 (west) Pill Machine / Al-3915 T 5/32:**

Midnight shift: Did not run (manpower).

Day Shift:

Afternoon shift:

**#2664 (east) Pill Machine / Al-3915 T 5/32:**

Continue

Midnight shift: Did not run (manpower).

Day shift:

Afternoon shift:

**TK #2 / V 2010 P :**

BI mill is running – Finish Drums left- Then clean and Maintenance to replace leaking seals. WOW Grodecki

Midnight shift: Running. Re using the V 2010 drums.

Day Shift:

Afternoon shift:

**TK #4 / Cu 0540:**

**Temps down.**  
**Midnight shift: Kiln shut off.**  
**Day Shift: Down**  
**Afternoon shift:**

**Harrop Kiln / AI-4190:**

**Continue to load and unload and assist screener operator. Feeding lot 272.**  
**Midnight shift: Continued.**  
**Day Shift: Need to get drums lot 339 back to kiln for remake (reclaiming old drums)**  
**Afternoon shift:**

**Building 27 Belt Filter / Cu 6081:**

**NOTE: new bags are suppose to be ordered for the leaking issues, and will be in soon. Until then Wash off bags and use spray glue to seal for transport to bldg. 24 south east area, and place in bag order. Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.**  
**Midnight shift: On hold on midnight shift.**  
**Day shift:**  
**Afternoon Shift:**

**Priorities:**

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer#4RC/Trimer
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) Milling V-2046 P
- 7) #2 Tunnel Kiln

- 8) #5 RC
- 9) #2 Line/#2RC
- 10) East Pfaudler/HC-11 Dryer/#6 RC - Clean for D-0756
- 11) Horne Tabletting
- 12) South Precip
- 13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums

**HI Priority clean ups: 1. #3 Calciner**